## **Amphenol** AUTOMOTIVE





## Interior Lighting Company presentation

July 2022

## **About Amphenol**



Founded in 1932 by Mr. Arthur J. Schmitt in the Chicago area.



Public company listed in NYSE and traded as APH.



Amphenol's headquarters are in Wallingford, Connecticut.



One of the largest manufacturers of interconnect products in the world.

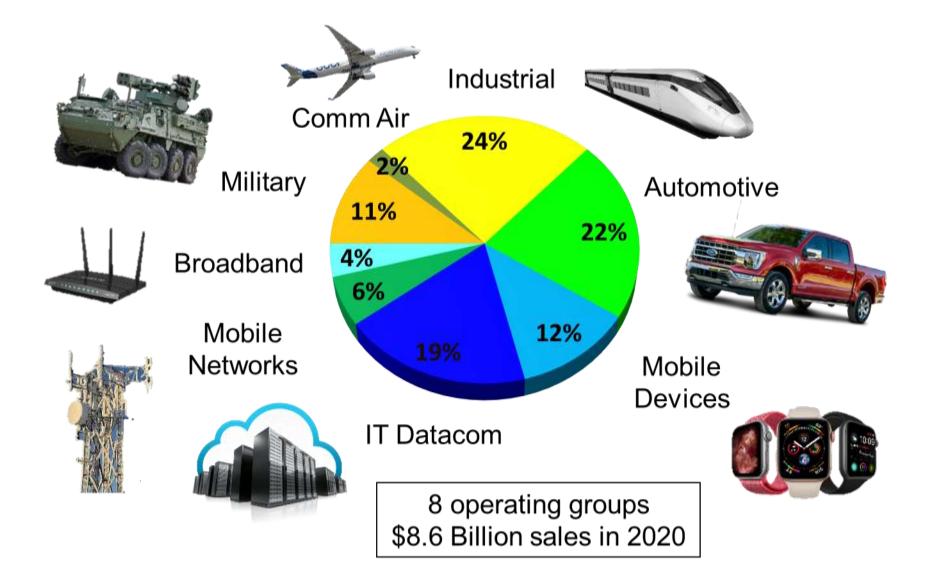


Global sales : >8 bil. USD



>82 000 employees in more than 100 locations on 6 continents.

## Amphenol global sales by market



### Amphenol Automotive Product Group (AAPG)



Exterior and Interior Lighting systems Wire harnesses Bulbholders, sockets, connectors, Plastic injected parts, stamped parts



Electric plug-in connectors Lamp sockets, Oil switches



Wire harness safety solutions Airbag, mirror, safety belt applications

#### **Amphenol**°

Amphenol-Tuchel Electronics GmbH

EV/HEV Full interconnect system Connectors, terminals, plugs



Exterior and Interior Lighting systems Bulbsockets, connectors, harnesses Ambient lighting modules



Transmission and powertrain solutions Connectors, wire harnesses



FM/AM Antenna, Coax assembly / HSD Antenna harness assemblies



Access points for Mobile Devices High-speed data communications Media hubs, chargers



High performance plastic parts Passive safety elements

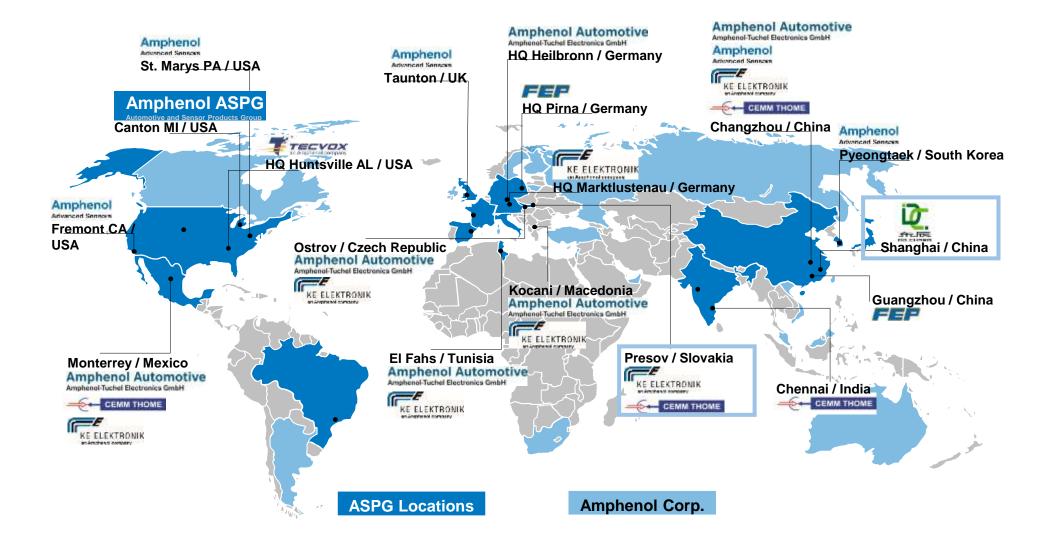
Lampholders, sensors

Sensors, electromechanical products Power and media connectivity



Wire harness, mechatronics

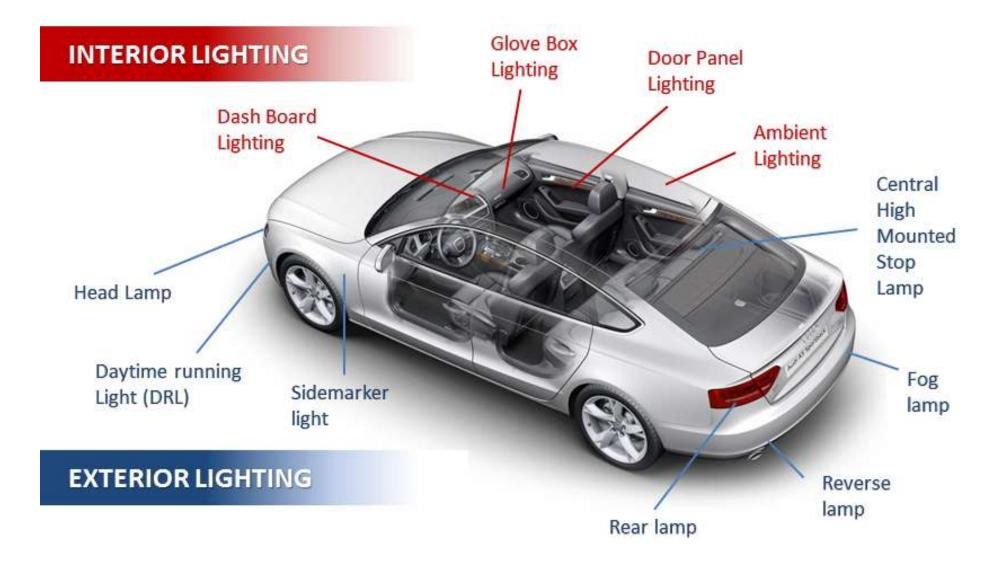
## **Amphenol APG Footprint**



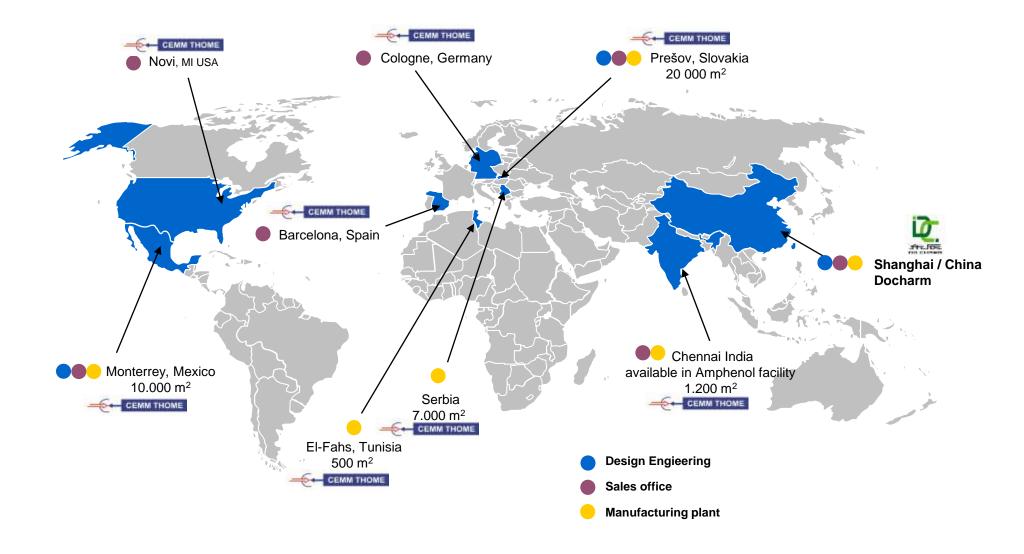
## Cemm Thome - History

	1989	CEMM THOME acquired by Mr. Jacques Maurin.  Company has started with wire harness production in Donnemarie-Dontilly, Paris region, France.
1	1990 1994	Company activity oriented toward automotive exterior lighting and signaling applications. Design office launched.  CEMM has established as manufacturing facility in Czech Republic.
>	1994 1998	Focus on the development of a range of standard products for the automotive lighting industry.  Registration of the first Cemm Thome patents in a field of electrical connection - sockets, connectors, terminals.
-	1998 2003	Internationalization strategy for the Cemm Thome product range. Setting up of sales offices in the USA, UK, Spain, Germany & Czech Republic.
>	2003	Set up of a new plant in Prešov, Slovakia as a main manufacturing site in Europe.
>	2004	Start up of the Mexican manufacturing facility in Monterrey.
>	2008	Creation of a project/sales office and a manufacturing plant in Suzhou, China.
<u> </u>	2011	Cemm Thome worldwide automotive activities acquired by Amphenol Corporation.
	2013 2015	First awards of direct OEM business by VW Group. Start of deliveries for Porsche, Skoda, Volkswagen.
	2016	Design, Development and Technology centre opened within Prešov plant.  VW Formel-Q audit and certification as A-rating supplier.

## **Our Applications**



## IL Footprint



# INTERIOR LIGHTING PRODUCTS

A brief overview

Tuly 2022 Cemm Thome company presentation - One Amphenol AUTOMOTIVE

## Interior lighting products

OEM	Carline	Product	No. Of parts
Porsche	911/Boxster/Cayman	LED blind spot detection	2
Skoda	Superb and Kodiaq	LED armrest box illumination	2
VW	Tiguan (VW326)	Door decor and opener illumination	8
VW	Up	Dashboard illumination	16
VW NAR	Tiguan NAR LWB	Door decor illumination	8
VW	Polo (VW270)	Dashboard, door, and door opener illumination	8
Skoda	Scala and Kamiq	Dashboard illumination	8
VW	ID.3, ID.4 and ID.5	Dashboard, door, and center console illumination	24
VW NAR	Taos	Dashboard and door illumination	6
Skoda	Enyaq	Dashboard and door illumination	6
Audi	eQ4 and eQ5	Dashboard and door illumination	28
Skoda	Fabia	Dashboard illumination	6
VW	ID.Buzz	Dashboard and door illumination	6
VW	Tiguan (VW336)	Dashboard and door illumination	8
VW	Passat (VW492)	Dashboard and door illumination	6
Skoda	Kodiaq (SK336)	Dashboard and door illumination	10
Ford	C-ESUV	Dashboard, door, and center console illumination	5

## DEVELOPMENT AND PRODUCTION

Amphenol AUTOMOTIVE

## Development tools

#### **Optics**

- · Software: SPEOS, Lucidshape
- Hardware: Spectrometer, Luminance Camera, Luxmeter, etc.

#### **Electronics**

- Software: Altium Designer
- Hardware: IR camera, ESD equipment

#### Construction

- Software: Catia V5
- Hardware: 2D/3D coordinate measurement

## **SMT** Production





## RGB LED module production



- Panel based RGB LED calibration
- Fully automatic process
- Cycle time 3sec



**Semi-automatic soldering station** 



Automatic depaneling station



LED modules assembly montage

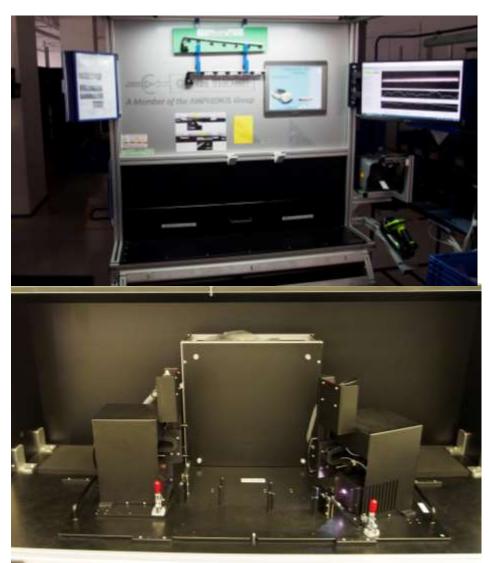
## Optics injection molding in clean environment



## Production and process test



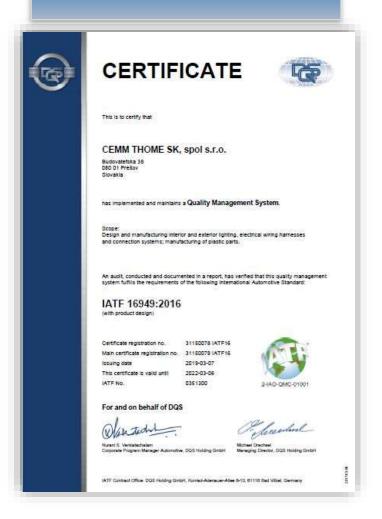
ESD protected clean room assembly



**EOL** tester

## Certificates

IATF 16949: 2016



ISO 14001: 2015 **Environmental Management System** Certificate of Approval This is to certify that the EMS of CEMM THOME SK, spol. s r.o. Budovateľská 38, Prešov 080 01, Slovakia. Has been assessed and found to meet the requirements of ш ISO 14001:2015 This certificate is valid for the following scope of operations Návrh, vývoj a výroba vnútorného osvetlenia, káblových zväzkov a elektrických prepojení; výroba plastových dielov. Design, development and manufacturing interior lighting, electrical wiring harnesses and connection systems; manufacturing of plastic parts. Authorised by: R N Cooke Director Date of Certificate Issue: 29 January 2018 Certificate Valid Until: 20 December 2019 Recertification sudit before. Certified since 21 December 2010. This certificate is the property of SX Registrars [Holdings] Limited and remains wald subject to satisfactory armusi Servellance audits. Certificate Number: SNR 10830608/102/E Rev: 001 SN Registrars (Holdings) Limited Registration House, 22b Church Street, Rushden Northamptonshire NN10 9YT, UK Tel: +44 (0) 1933 381859 Email: enquiries@snregistrars.com Web: www.snregistrars.com Company Number: 07659067

## **OEM Certification**

#### **Volkswagen Formel Q**



#### CEMM THOME SK, spol. s r.o.

Budovatelska 38 080 01 PRESOV D&B D-U-N-S® Number: 52-397-4272

achieved during the process audit from 27.4.2022 according to

#### Formel Q Fähigkeit

the following result:

**Product Group Description** 

Interior Lights LED

Assembled Circuit Boards

A 93%

## Interior lighting OEM customers













#### **THANK YOU!**

